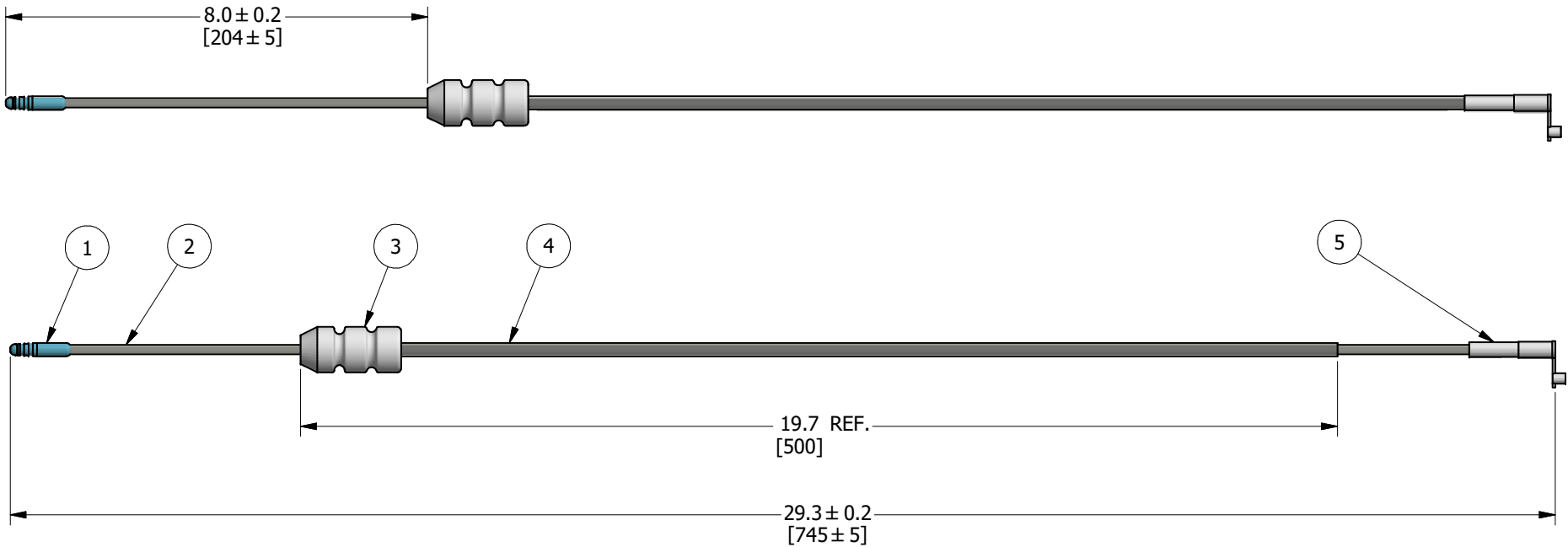


# BioFlo Sow REVISION C

Parts List			
ITEM	MATERIAL	PART NUMBER	DESCRIPTION
1	POLYVINAL CHLORIDE (PVC) PLASTIC	B1014	BIOFLO DOMED TIP
2	POLYVINAL CHLORIDE (PVC) PLASTIC	B1004	BIOFLO SOW CANNULA TUBE
3	EVA CLOSED CELL FOAM	B1001	BIOFLO SOW FOAM TIP
4	POLYPROPYLENE (PP) PLASTIC	B1003	BIOFLO SOW GUIDE CATHETER TUBE
5	POLYVINAL CHLORIDE (PVC) PLASTIC	B1006	HANDLE



## NOTES:

1. ALL MATERIALS USED ARE VIRGIN AND NON TOXIC RAW MATERIALS.
2. (ITEM 1), TIP IS ULTRASONICALLY WELDED TO THE CANNULA TUBE.
3. (ITEM 5 ), HANDLE IS GLUED TO CANNULA TUBE.
4. (ITEM 3), FOAM IS GLUED TO GUIDE TUBE.
5. (ITEM 1), HAS A HINGED DOME.
6. SEE DRAWING B1012 FOR FURTHER ASSEMBLY DETAILS.
7. PACKED IN BAGS OF 10.
8. TIP OF CANNULA TO BE PULLED BACK INTO GUIDE CATHETER FOAM.
9. CASE CONTENTS ARE 6 LAYERS OF 80 CATHETERS FOR A TOTAL CASE COUNT OF 480 CATHETERS..
10. RIGID CARDBOARD TO SUPPORT EACH LAYER, APPROXIMATELY 4.8 MM THICK.
11. BAG OF 10 CATHETERS, (2 ROWS OF 5), ARE TO HAVE THE HANDLE END OF ALL 10 CANNULAS WRAPPED WITH A4 PAPER AND MULTIPLE RUBBER BANDS TO PREVENT COMPRESSION CREEP.

CHANGE RECORD		UNLESS OTHERWISE SPECIFIED:		Unless this drawing is being viewed from the file server of Armetek Switch, it is an UNCONTROLLED DOCUMENT. DESTROY ALL COPIES AFTER INITIAL USE!			
E.C. No.	DATE	DIMENSIONS ARE IN INCHES (MILLIMETERS):		FINISH CODE PER			
A. RLG	01-03-2020	TOLERANCES BELOW APPLY EXCEPT FOR VENDOR DESIGNED PARTS AND ITEMS PRODUCED TO RECOGNIZED STANDARDS.		ACTIVITY	REPLACED BY	REPLACES	
B. RLG	04-13-2020	PLOT DATE	FILE NAME	TITLE			
C. RLG	05-06-2020	SPEC SHEET		BioFlo Sow Catheter			
		FRACT. INCH ±	ANGLES ± 0.5°	DESCRIPTIVE DATA			
		DECIMAL-INCH	METRIC	DESIGNED	DRAWN	DATE	SCALE
		.0 ± .06	0. ± 1.5	MEA	RLG	2-4-2018	NONE
		.00 ± .03	0.0 ± 0.8	CHECKED	APPROVED	RECORDS	SHEET
		.000 ± .010	0.00 ± 0.25	1 of 2			
		DO NOT SCALE DRAWING		CONFIDENTIAL: This drawing, including all information contained therein, is the exclusive and confidential property of COMMON SENSE INSEMINATION PRODUCTS CO., of Las Vegas, NV 89121. This drawing is not to be copied, reproduced, delivered or disclosed to others, in whole or in part, except with express written permission.			
				CSIPCO		SIZE	DWG. NO.
				LAS VEGAS, NEVADA 89121, U.S.A.		SPEC SHEET	